

### GENERAL INFORMATION

PW170 Washprimer is a washprimer with etching and passivating properties. Do not apply under polyester spraying putty or on thermoplastic TPA coats. If you are not sure about the type of aluminium, always use Washprimer. Do not use Washprimer as a shopprimer. Never put an unfinished car with Washprimer in a humid environment. Best result will be obtained if fresh material is mixed in the morning and in the afternoon, in glass or plastic container.

### MIXING RATIO



1 : 1 Washprimer : Washprimer Hardener

### GUN SET UP



|                 | NOZZLE (MM) | AIR PRESSURE (BAR / PSI) |
|-----------------|-------------|--------------------------|
| HVLP            | 1,3-1,5     | 2/29                     |
| HE              | 1,3-1,5     | 1,5-1,8/21-26            |
| Airless/ Airmix | 0,009"/65µ" | 140/160                  |

### APPLICATION



1 coat 10 - 20 µm (0,4-0,8 mil).

### FLASH OFF AND DRY TIMES



| AIR DRY<br>20°C / 68°F |                 | FORCED DRY<br>60°C / 140°F |   |
|------------------------|-----------------|----------------------------|---|
| Flash off              | 5 - 10 minutes  | Flash off                  | - |
| Dust free              | 10 - 15 minutes | Dust free                  | - |
| Dry to handle          | -               | Dry to handle              | - |
| Dry to tape            | -               | Dry to tape                | - |
| Dry to sand            | -               | Dry to sand                | - |
| Dry to polish          | -               | Dry to polish              | - |

### SUBSTRATES



Cured old coatings, steel, galvanized steel and most types of aluminium.

**Note: Do not use on thermoplastic (TPA) layers.**

### POT LIFE AT 20°C / 68°F



Max. 480 minutes

### COMPONENTS



H170 Washprimer Hardener

### ADDITIVES



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### SURFACE PREPARATION



Pre clean the surface with TD20 Silicone Remover wipe on and wipe dry. Sand surface with P180—P240 grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with TD20 Silicone Remover wipe on and wipe dry.



**Mask entire vehicle to eliminate unwanted overspray.**

### NEXT LAYER



All 2K Surfacer and primers, except Epoxy Primer.

### PHYSICAL DATA

| EU REGULATIONS   |  |
|--|--|
| VOC Code   | 2004/42/IIIB(c)(780)716  |
| Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product. | IIIB/c. Primer - Wash Primer. EU limit values: 780 g/l. (2007) This product contains a maximum of 716 g/l VOC. |
| Chemical Base  | Special resins, chromatefree antirust pigments and mild solvents   |
| Viscosity (RTS)  | 18 - 20 Dincup 4 / 20°C  |
| Specific Gravity (kg/l)  | 0,968  |
| Flash Point Closed Cup   | 16°C / 60,8°F  |
| Volume % Solids  | 14,6   |
| Physical Properties  | 6 m <sup>2</sup> /L/25 µm  |
|  | 245 ft <sup>2</sup> /Gal/1 mil   |
| Gloss  | Matt   |
| Colour   | Beige  |

### PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



**For more detailed information please visit the following link for the Safety Data Sheet:**

[https://sds.octoral.com/en/octoral/choose\\_localization](https://sds.octoral.com/en/octoral/choose_localization)

### CLEAN UP



Gun Cleaner

### STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



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